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# **BXW4073 & BXW4074** TrackPro & 2-Point L Bracket Kits Installation Instructions



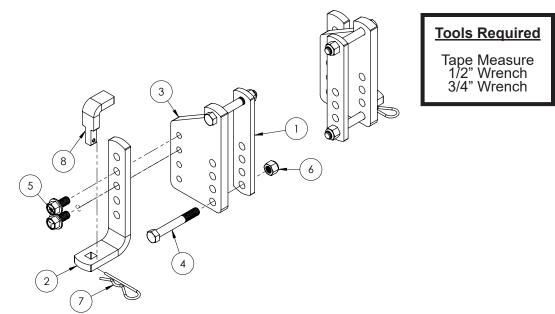
TrackPro & 2-Point L Brackets

### BXW4073 & BXW4074 TrackPro & 2-Point L Bracket Kits Installation Instructions

## BXW4074 Kit, L Bracket Pair Installation

- 1. Install the weight distribution hitch per manufacturer's instructions.
- 2. Measure 20"-25" back from the center of the ball coupler and mark this point on the trailer tongue frame on both sides. Center the L bracket mounting holes on the backing plate over the marked area so that the offset is towards the front of the trailer on each side. Both backing plates should be an equal distance from the ball coupler. Remove or relocate any obstructions on the trailer tongue framework if necessary. Finger tighten the bolts on the backing plates at this time.
- 3. The end of the spring bar should be a minimum of 4" from the center of the L bracket backing plate to the open end of the bar. After verifying that the L brackets are 20"-25" from the center of the coupler, fully tighten the 1/2" hex head bolts against the trailer tongue framework.
- 4. Install L brackets onto backing plate by inserting the two (2) 1/2" whiz flange bolts leaving the top hole open on the L bracket. Apply Blue Loctite to the threads and torque bolts 78 ft/lbs.

#### Repeat on other side of the trailer

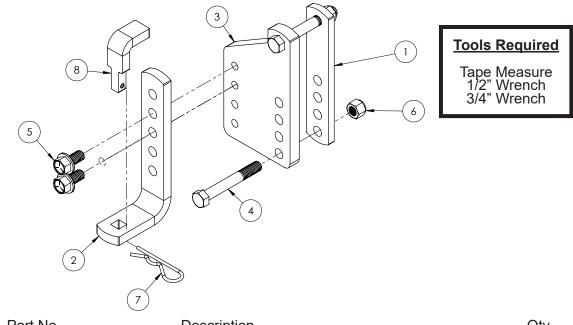


Item No.	Part No.	Description	Qty.
		Backing Plate	
		L Bracket Plate	
3		Off-set L Bracket Mounting Plate	2
		1/2"-13 x 3-3/4" Hex Head Bolt, Grade 5, ZP	
		1/2"-13 Hex Nylon Insert Lock Nut, ZP	

### BXW4073 & BXW4074 TrackPro & 2-Point L Bracket Kits Installation Instructions

### BXW4073 Kit, L Bracket, Single

- 1. Install the weight distribution hitch per manufacturer's instructions.
- 2. Measure 20"-25" back from the center of the ball coupler and mark this point on the trailer tongue frame on both sides. Center the L bracket mounting holes on the backing plate over the marked area so that the offset is towards the front of the trailer on each side. Both backing plates should be an equal distance from the ball coupler. Remove or relocate any obstructions on the trailer tongue framework if necessary. Finger tighten the bolts on the backing plates at this time.
- 3. The end of the spring bar should be a minimum of 4" from the center of the L bracket backing plate to the open end of the bar. After verifying that the L brackets are 20"-25" from the center of the coupler, fully tighten the 1/2" hex head bolts against the trailer tongue framework.
- 4. Install L brackets onto backing plate by inserting the two (2) 1/2" whiz flange bolts leaving the top hole open on the L bracket. Apply Blue Loctite to the threads and torque bolts 78 ft/lbs.



Item No.	Part No.	Description	Qty.
1	101-10549	Backing Plate	
2	101-10680	L Bracket Plate	1
3	101-10759	Off-set L Bracket Mounting Plate	1
4		1/2"-13 x 3-3/4" Hex Head Bolt, Grade 5, ZP.	2
5	201-1014	1/2"-13 x 1" Whiz Flange Bolt	2
		1/2"-13 Hex Nylon Insert Lock Nut, ZP	
		1/2" Retaining Key	

### BXW4073 & BXW4074 TrackPro & 2-Point L Bracket Kits Installation Instructions

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